



Formulation

Zinc Free Primer Sealer HALOX® BW-100

Add below and disperse well for 15 minutes

Grind	% Wt./Wt.	Class	Supplier
Deionized Water	12.25		
Disperbyk 191	5.65	Dispersant	BYK
Foamaster 714	0.48	Defoamer	BASF
Luzenac 20 MO	7.18	Extender	Imerys
HALOX® BW-100	12.24	Tannin stain inhibitor	ICL
Kronos 2310	9.76	Pigment	Kronos

Letdown

Alberdingk AC 2739 VP	47.46	Resin	Alberdingk
Dowanol DPnB	1.91	Solvent	Dow
Deionized Water	0.96		
BYK 346	0.29	Surfactant	BYK
Drewplus T-4202	0.67	Defoamer	Ashland
Nopco DSX 1514	1.15	Rheology modifier	BASF
TOTAL	100		

Formula Constants		Formula Properties	
% Solids/Wt.	N/A	Density lbs./gal.	N/A
% Solids/Vol.	N/A	KU Visc. @ R.T.	N/A
VOC g/l	N/A		

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